

# Siloam Springs High School Gymnasium

*Siloam Springs, Arkansas*

***“The total precast bleacher system is the best way to build a project like this one. There is no waste at the jobsite and I am an advocate of the clean method of construction.”***

Tom Keller  
Superintendent  
Crossland Construction

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Siloam Springs High School was constructed to upgrade to an all new facility which would better serve the students of Siloam Springs, Arkansas.

This three story school has approximately 298,000 square feet of usable space. The gymnasium portion of the construction included an all precast bleacher system, which consisted of 36 columns, 18 raker beams, and 133 risers. Installation of the precast concrete components was completed in 10 days.

The elevated bleachers were designed so that the lower metal bleachers, when not in use, could be collapsed under the elevated precast bleachers.



***“The pre-construction services and collaboration is what impressed me about working with a Precast Concrete Producer.”***

Ron Shelby, AIA  
Hight-Jackson Associates

***“Working together on the design before construction, contributed to the success of this project”***

Michael D. Spaeth  
Hight-Jackson Associates

Architect: Hight Jackson Associates

Engineer: Tatum Smith Engineers

Contractor: Crossland Construction